

Work Order ID 100232

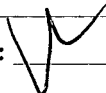
100232

Page 1

April-19-13 1:21:44 PM

Item ID: D350-616-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Deck Plate
 Start Date: 4/19/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/26/13 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-616	F								
100		0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-616-015 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
B423

1x

SP
13-4-22

1x

SP
13-4-22

DAS
27
B423

Work Order ID 100232

100232

Page 2

April-19-13 1:21:44 PM

Item ID: D350-616-015 Accept *N900040100* Setup Start *NS1*
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging	Memo Identify and pack for shipping as per PPP D350-616-015 Location: _____ PPP Rev: _____	0.00 0.00		(P2)		13-4-23			
140 *140* QC	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				MLJ	13-04-23		
Quality Control									

13-04-23

Picklist Print

April-19-13 1:21:43 PM

Page 1

Work Order ID: 100232
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 4/19/13

Required Date: 4/26/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
IPP Rev:D Add D3494-1 05-12-05 JLM
IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN
REV:F DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer	NAS1149D0363J	Purchased	No			110	Each	0.0000	14	14			
D2344 Litter Deck Plate 350		Manufactured	No			110	Each	10.0000	0	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST220a		10							
				96145		10							
D2348 Wearplate		Manufactured	No			110	Each	33.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST009		33							
				96144		24							
				97680		9							
D2353 Stiffener		Manufactured	No			110	Each	16.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST186		5							
				96175		5							
				ST220		11							
				97699		11							
D2364 Deck Plate, Fwd 350 Litt		Manufactured	No			110	Each	12.0000	0	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST220a		12							
				96123		12							

Picklist Print

April-19-13 1:21:43 PM

Page 2

Work Order ID: 100232
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 4/19/13

Required Date: 4/26/13

Start Qty: 1.00

Required Qty: 1.00

D2365
Wearplate

SM

Manufactured No

110 Each 10.0000

2 2 SP

Location

Loc Qty

Loc Code

ST009

10

96106

10

Manufactured No

110 Each 1.0000

1 2x 1 SP

Location

Loc Qty

Loc Code

ST241A

1

95672

1

Manufactured No

110 Each 1.0000

1 1x 1 SP

Location

Loc Qty

Loc Code

ST241A

1

95673

1

Manufactured No

Each 8.0000

1 1x 1 SP

D4778-1
Stub Cover

SM

Location

Loc Qty

Loc Code

ST220

8

99239

8

Manufactured No

Each 14.0000

1 1x 1 SP

D4779-041
Aft Cover Mounting Bracket Assembly

SM

Location

Loc Qty

Loc Code

ST

2

99206

2

ST221

12

99500

12

Manufactured No

Each 2.0000

1 1x 1 SP 13-4-22

D4780-041
Fwd Cover Mounting Bracket Assembly

SM

Location

Loc Qty

Loc Code

ST221

2

99207

1

99252

1

1 1x 1 SP

April-19-13 1:21:43 PM

Shop Packet Print

Page 2

Picklist Print

April-19-13 1:21:43 PM

Page 3

Work Order ID: 100232

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 4/19/13

Required Date: 4/26/13

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5

Rivet

Purchased No

110 Each 1,643.0000

25

25

SP

SP

Location

Loc Qty

Loc Code

GA

13

6874

13

25x

ST317

1630

6874

1630

MS20426AD4-6

Rivet

Purchased No

110 Each 3,603.0000

25

25

SP

SP

Location

Loc Qty

Loc Code

GA

489

122814

489

25x

ST334

3114

121708

57

124392

3057

MS20426AD5-7

Rivet

Purchased No

110 Each 813.0000

6

6

SP

SP

Location

Loc Qty

Loc Code

ST334

813

101340

813

6x

MS20426AD5-8

Rivet

Purchased No

110 Each 867.0000

6

6

SP

SP

Location

Loc Qty

Loc Code

ST334

867

4533

867

6x

MS20601-AD4W2

Rivet

Purchased No

110 Each 259.0000

15

15

SP

13-4-22

Location

Loc Qty

Loc Code

ST311

3

122539

1

123900

2

ST506

256

124365

256

15x

April-19-13 1:21:44 PM

Shop Packet Print

Page 3

Picklist Print

April-19-13 1:21:44 PM

Page 4

Work Order ID: 100232
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 4/19/13

Required Date: 4/26/13

Start Qty: 1.00

Required Qty: 1.00

MS20601-AD4W3
Rivet

Purchased No

110 Each 2,251.0000

30

30

SP



SP

Location	Loc Qty	Loc Code
ST311	651	
114538	651	
ST506	1600	
124331	600	
124365	1000	

30x

MS210421L3
Nut

Purchased No

110 Each 4,695.0000

6

6

SP



SP

Location	Loc Qty	Loc Code
FP001	3	
122141	3	
GA	110	
122452	110	
ST314	268	
117885	32	
119017	55	
119075	138	
123265	43	
ST506	4314	
123900	974	
124291	3340	

6x

6

SP

13-4-22



MS24693-G273
Screw

Purchased No

110 Each 90.0000

6

6x

6

SP

SP

Location	Loc Qty	Loc Code
ST300	90	
122539	6	
124365	84	

6x

6

SP

April-19-13 1:21:44 PM

Shop Packet Print

Page 4

Picklist Print

April-19-13 1:21:44 PM

Page 5

Work Order ID: 100232
 Parent Item: D350-616-015
 Parent Item Name: Deck Plate

Start Date: 4/19/13 Required Date: 4/26/13
 Start Qty: 1.00 Required Qty: 1.00

MS24693-G48
 Screw

Purchased No

110 Each 246.0000

22

22

Location

Loc Qty

Loc Code

ST300

2

124291

2

ST314

244

124365

244

MS35207-263
 Screw

Purchased No

Each 757.0000

Location

Loc Qty

Loc Code

ST289

757

104746

630

13276

127

April-19-13 1:21:44 PM

Shop Packet Print

Page 5

5M3
13423

QTY -011	Qty -013	Qty -015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4778-1	STUB COVER
		1	D4779-041	AFT COVER MOUNTING BRACKET ASSY
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		16	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		8	MS35207-263	SCREW
		14	NAS1149D0363J	WASHER (or AN960JD10)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 13.03.01
CERT. NO.: SH96-10
ISSUE NO.: 3

F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HS	DRAWING NO.	REV. F
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	AS350/355 LITTER KIT INSTALLATION NTS	
DATE	13.03.01	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Work Order ID 100232

April-19-13 1:21:44 PM

100232

Page 1

Item ID: D350-616-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deck Plate

Start Date: 4/19/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/26/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D350-616	F
----------	---

ref

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

IX

MLS BOY-RZ

SP 13-4-22

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

IX

SP 13-4-22

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control